

THE EFFECT OF EQUILIBRATING MASTER CASTS ON THE OCCLUSAL HARMONY OF CAST RESTORATIONS

Joe Meng, Sven Bone, Carl G. Wirth, William W. Nagy

Graduate Prosthodontics - Texas A&M Health Science Center - Baylor College of Dentistry, Dallas, TX

Introduction

Fabrication of indirect full coverage restorations that are in occlusal harmony upon delivery still remains a problem in restorative dentistry today. The materials and techniques that are used to facilitate fabrication of these restorations undoubtedly contain inherent inaccuracies that still manifest in the final product. Even upon perfect execution of all required techniques, inevitable errors are present in final impressions, master casts and mountings, as well as the investment and casting processes. If problems are not intercepted in the laboratory phases, the loss of valuable chair time is the result.

The gypsum products used for fabricating most master casts have long been suspected for inaccuracies relating to their expansion. Currently the American Dental Association, specification No. 25 indicates that final setting expansion measurements are made 2 hours after mixing. Heshmati and colleagues, however, found that type IV and V dental stones show delayed linear expansion or early contraction continuing up to 72 -120 hours. It is also known that different brands of die stones with equivalent ADA classifications may be dramatically different with respect to expansion properties.

Our recent in vitro research has found that low expansion die stone casts made from a simulated equilibrated patient (CR=MI), when mounted with a facebow and wax interocclusal record, will regain a CR-MI slide with an average pin opening of 0.17mm. Further, if this inaccuracy was uncontrolled when a single mandibular first molar crown was fabricated, the resulting crown would inherently be in hyperocclusion on insertion into the simulated patient. Anecdotal evidence by many a clinician has given a similar report of this phenomenon.

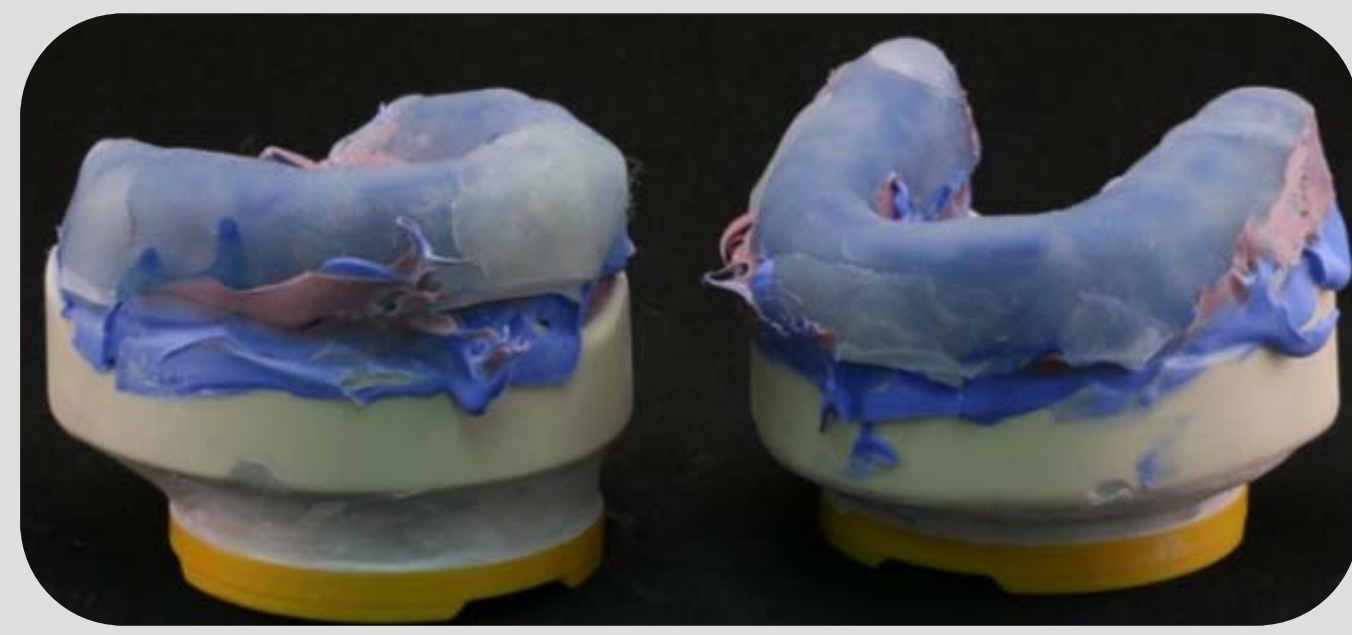
Purpose

This study was undertaken to determine the possibility of accurately replicating an equilibrated patient's occlusion with gypsum casts on an articulator. The viability of a cast adjustment procedure to improve the occlusal fit of an indirectly fabricated restoration was assessed.

Cast Equilibration



Standardized Patient



PVS Impressions of Patient



Reinforced Aluwax
Centric Relation Record



Mounted Patient Casts in
Centric Relation
(low expansion stone)

20 Total Sets of Mounted Patient Casts

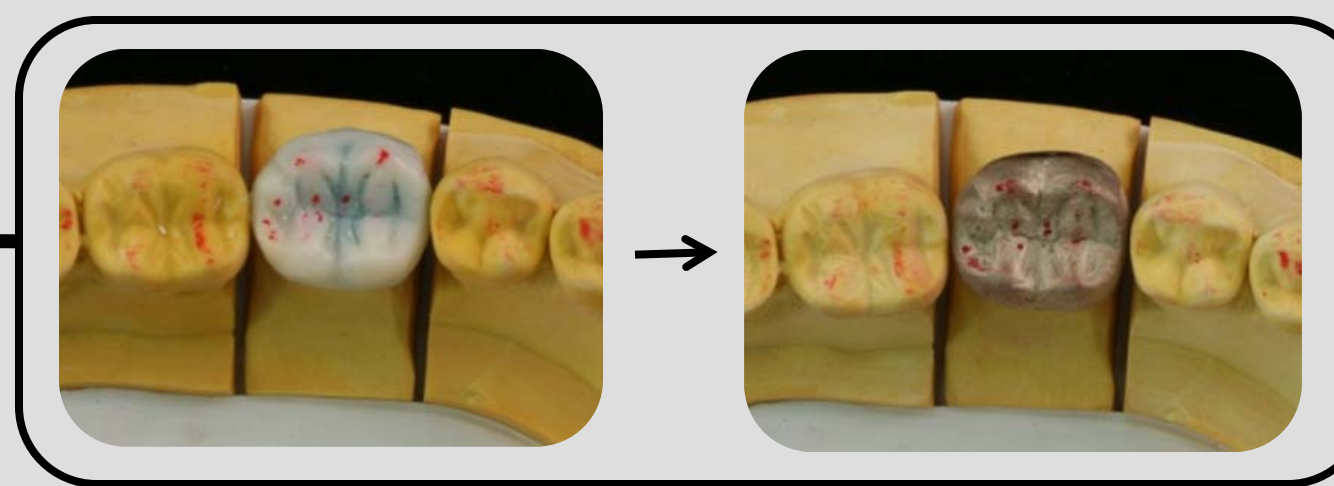
10 **Unadjusted** Casts



10 **Adjusted** Casts



All mounted casts developed an "Artifact" CR-MI slide when mounted. The resulting pin opening (0.17mm) was eliminated in the **adjusted** cast sets



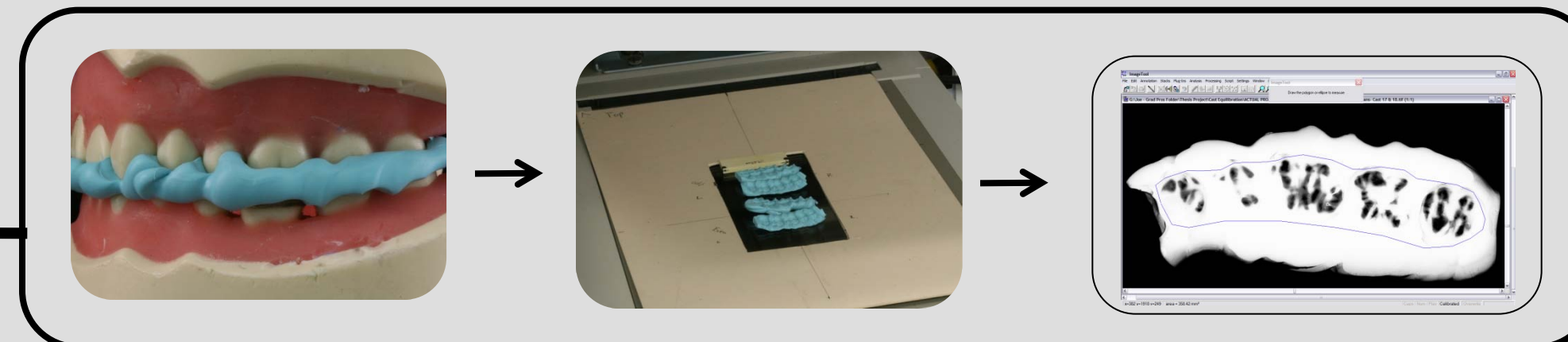
20 Gold Castings (lost
wax technique)



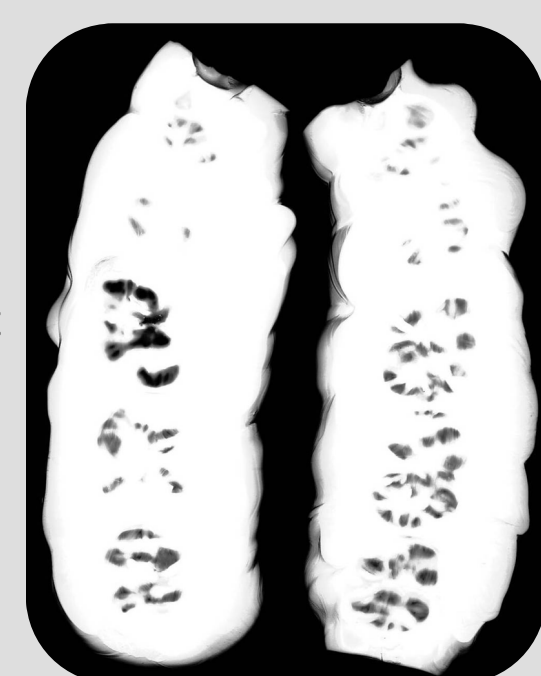
Crowns from **unadjusted** casts delivered to patient



Crowns from **adjusted** casts delivered to patient



Occlusal PVS registrations of inserted restorations were digitally scanned and analyzed for areas of actual (AC) and near contact (NC)



*



*

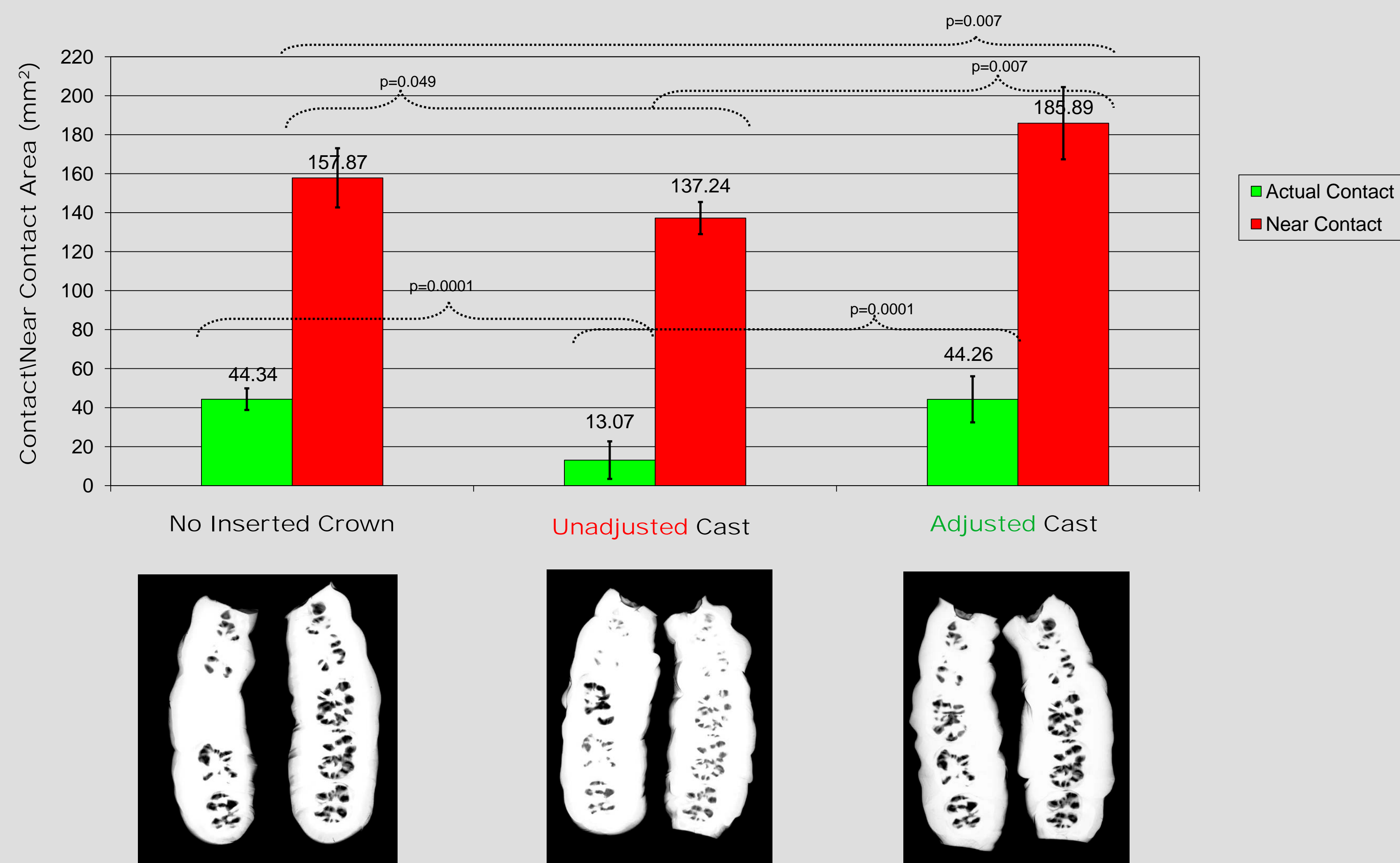
Patient with no inserted
Crown



*

* = Position of crown
preparation with/without crown

Non Parametric Statistical Comparison of Occlusal Harmony



Conclusions and Clinical Significance

1. Casts from a simulated patient cannot be accurately mounted to replicate the patient's occlusal contact areas.
2. Mounted casts of an equilibrated simulated patient will contain an artifact CR-MI discrepancy.
3. A single posterior casting fabricated on mounted unadjusted master casts will be in significant hyperocclusion upon insertion into simulated patient.
4. The occlusal surfaces of mounted master casts can be predictably "adjusted" to allow fabrication of occlusally accurate crowns intraorally

Related Literature

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Contact Information

Joe Meng
Resident
Graduate Prosthodontics
Baylor College of Dentistry
Email: meng.joe@gmail.com

Sven Bone
Resident
Graduate Prosthodontics
Baylor College of Dentistry
Email: sbone@bcd.tamhsc.edu

William W. Nagy
Professor and Director
Graduate Prosthodontics
Baylor College of Dentistry
Email: wnagy@bcd.tamhsc.edu

Carl G. Wirth
Adjunct Professor
Graduate Prosthodontics
Baylor College of Dentistry